



00

(19)

(11) Publication number:

Generated Document.

PATENT ABSTRACTS OF JAPAN(21) Application number: **04189937**(51) Intl. Cl.: **B28B 3/02**(22) Application date: **23.06.92**

<p>(30) Priority:</p> <p>(43) Date of application 18.01.94</p> <p>publication:</p> <p>(84) Designated contracting states:</p>	<p>(71) Applicant: KUBOTA CO</p> <p>(72) Inventor: MAEKAWA TO</p> <p>(74) Representative:</p>
--------------------------------------------------------------------------------------------------------------------------------------	-------------------------------------------------------------------------------------------------------------

**(54) MANUFACTURE
OF ROOF
ACCESSORY MADE
OF CEMENT**

(57) Abstract:

PURPOSE: To contrive high-strengthening and light-weighting of a product simultaneously with contrivance of reducing of a quantity of dehydration at the time of pressing in an extruding press molding method of roof accessories made of cement.

CONSTITUTION: In

manufacture of roof accessories made of cement wherein an inorganic kneaded matter consisting mainly of the cement is supplied within a press mold, dehydration-pressed, shaped cured and solidified, it is compressed of a process wherein 0.6-1.0wt.% methyl cellulose at a material ratio is added to the inorganic kneaded matter consisting mainly of the cement, the inorganic kneaded matter is supplied within a mold, pressed, shaped, cured and solidified, a reduction of a quantity of the dehydration is contrived by adding the methyl cellulose and an improvement in strength and light-weighting of a product are contrived.

COPYRIGHT: (C)
1994, JPO&Japio